

'Abhijat' High Speed Sensitive Drilling Machine

The sensitive Drilling machine permits drilling by fractional drills for nozzle, PCB and similar critical applications.

Double column construction provides rigidity during sensitive Drilling. Short Spindle stroke through larger pinion permits quick retraction for wood pecking operation.

SPECIAL FEATURES

- Ground & lapped Columns from Seamless Pipes.
- Machined Base with Accurate T slots.
- Improved Lubrication.
- Key less chuck directly mounted on spindle.

EXTRA ACCESSORIES

- Coolent Attachment
- Machine Lamp
- Fabricated Stand
- Spindle with collet chucking Nose

SPECIFICATIONS



	Parameters	(AD-06-F)
1	Drilling Capacity steel	φ 6 mm
2	Drilling Capacity in C.I	φ 8 mm
3	Drive Motor	0.25/0.37 KW 1500/300 rpm.
4	Spindle Nose Taper	JT 1 Male
5	Spindle Stroke	50 mm
6	Spindle No. of speeds	16
7	Spindle Speed Range	315-16000 rpm
9	Spindle Axis To Column Face	270 mm
10	Clamping area on Base Plate	250 x 285 mm
11	T-slot / No. of T-slots (parallel)	14 H8 / 2 Nos
12	Net Weight in Kgs. (Approx)	110 Kg
13	Floor Space	750 x 350 mm



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